

### TRAVIN Plastic Injection Moulding Machines

T: 01444 241 429

E: travinproducts@btconnect.com

W: www.travin.co.uk

Sheddingdean Industrial Estate, Marchants Way, Burgess Hill, West Sussex. RH15 8QY England.

Dear Sir / Madam

Further to your enquiry we have pleasure in enclosing details of our range of plastic injection moulding machines.

As you will find we manufacture a hand and air version of these bench machines.

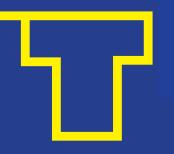
We also have our own in house tool room where we manufacture Moulds to suit these machines as well as moulds to run in our fully automated moulding shop.

If you would like to visit us here at Travin we can demonstrate a TP machine.

Yours Faithfully

Kevin.B.Webb (UK Sales)





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#### **PRICE LIST**

Bench Machines	Price	Net Weight	Crated Weight
TP1 Air Operated Injection	£2850.00	37 Kilos	54 Kilos
TP1 Monster Air Operated Injection	£4100.00	37 Kilos	54 Kilos
TP2 Hand Operated	£2300.00	38 Kilos	55 Kilos

Packing and carriage on each machine (U.K. Mainland only) £120.00

Accessories	Prices
Thermocoupler Control with Dial Display	£396.00
Thermocoupler Control with Digital Display	£648.00
Additional Plasticising Barrel	£468.00
Mould Blanks	£456.00
Mould Heat Controller	£228.00
Standard Spares Pack	£210.00



YOUR CONTACT IS:

#### **Kevin Webb**

SALES UK

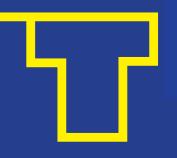
Tel: 01444 241429 Int. dial code: +44 1444

All the above prices are plus VAT at the current rate. We export anywhere in the world

All bench machines and accessories are payment with or on collection. PRICE EFFECTIVE FROM MAY 2021. All prices subject to fluctuation without notice.



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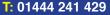
#### **TP SPARES LIST 2022**

NOZZLE	£ 144.00
THERMOCOUPLER CONTROL WITH DIAL DISPLAY (Only)	£ 216.00
THERMOCOUPLER CONTROL WITH DIAL DISPLAY (Fitted-Complete)	£ 396.00
THERMOCOUPLER CONTROL WITH DIGITAL DISPLAY (Only)	£ 316.00
THERMOCOUPLER CONTROL WITH DIGITAL DISPLAY (Fitted-Complete)	£ 648.00
THERMO COUPLE LEAD	£ 48.00
SUNVIC HEAT CONTROL (Only)	£ 87.60
HAND TO AIR CONVERSION (Fitted)	£1770.00
HAND TO AIR CONVERSION (Supplied)	£1440.00
PLASTICISING BARREL	£ 468.00
PLUNGER (MK1 with 3/8" boss fitted before February 2016)	£ 126.00
PLUNGER ( MK11 with thread fitted after February 2016)	£ 126.00
NOZZLE VALVE RETURN SPRING	£ 19.00
COPPER SEAL	£ 28.80
NOZZLE VALVE	£ 55.20
HEATER BAND	£ 72.00
TP2 RACK (not to be sold separate)	N/A
TP2 GEAR (not to be sold separate)	N/A
MOULD BLANK	£ 456.00
AIR VALVE 200-4H-8A-BSP only (fitted after August 2010)	£ 216.00
AIR VALVE 200-4H-8A-BSP (full conversion)	£ 294.00
AIR VALVE M805-187 (fitted before August 2010)	Discontinued
COMPLETE SET OF VICE PINS	£ 108.00
BARREL RETURN SPRING	£ 36.00
PRESSURE REGULATOR	£ 144.00
AIR PRESSURE GAUGE	£ 72.00
AIR SILENCER	£ 26.40
HOPPER FEED UNIT	£ 90.00
MOULD HEAT CONTROL (Sunvic type)	£ 228.00
CIRCLIPS	£ 3.60 each
SPARES PACK (refer to manual)	£ 210.00
INSTRUCTION MANUAL	£ 40.00
AIR SEAL KIT (for threaded plungers only)	£ 97.00
SPREADER	£ 52.80
VICE SLIDE	£ 264.00
EARTH LEAD	£ 24.00

All prices are plus VAT and delivery



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#### TP SPARES LIST 2022 (Continued)

THERMO-COUPLE SLEEVE	£ 21.60
VICE HANDLE COMPLETE	£156.00
VICE PIN ONLY	£ 33.60
EJECTOR PADS & BACKSTOP	£ 72.00
TP TIMER UNIT	£258.00
BARREL SERVICE FROM	£144.00
PLASTIC GUARD INTERNAL, EXTERNAL, PLUNGER	£ 31.20 each
VICE JAW COMPLETE	£114.00
PLUNGER GUARD COMPLETE	£126.00
MOULD TEMPERATURE CONTROL UNIT (DIGITAL)	£320.40
BARREL PLATE	£130.80
TP2 GEARBOX COMPLETE	£936.00
VICE ADJUSTER BLOCK	£ 65.00
CLAMP RING	£ 38.40
TP1 REPLACEMENT AIR CYLINDER (Including barrel plate + pillars) (Yellow)	£690.00

All prices are plus VAT and delivery



## TRAVIII Plastic Injection Moulding Machines

# All you need to start moulding with a bench mounted plastic injection moulding machine

- Up to 1000 times faster than 3D printing!
- Both the TP1 and the TP2 machines hold the CE mark and a guarantee, and come complete with an instruction manual for the novice and expert alike.
- We can manufacture a mould to your design and supply a mould and machine as complete working package...

...ready to go!

Introducing The New TP MONSTER

94 Gram shot weight (Max) 98cm Capacity

**Contact Travin Plastic Mouldings** 

01444 241 429



#### Introducing the TP1



## Air operated injection moulding machine

#### **GENERAL INFORMATION**

The adjustable quick action vice was designed for fast and effective production. One movement of the vice handle opens the vice and ejects the mouldings by a cam (or for the longer mouldings, by two side ejecters fitted in the upright pillars). The top half of the machine is on slides to accommodate different mould widths. The machine is fitted with a guard, interlocked with the air valve.

#### **SPECIFICATIONS**

32 Gram shot weight (maximum) 29cm Capacity

Nickel Plated barrel

Voltage - 230/240 or 110 volts

Temperature - Energy regulator control with reference dial (standard)

Heater Capacity - 600 watts

4" dia x 6" Stroke Cylinder (TP1)

6" Vice opening - maximum

Platens - 4" x 3"

Mould Opening: 2"

Mould can be bolted or floating in machine

Clamping pressure 4.5 ton approx via toggle system

25mm ID barrel offering internal sprung loaded non return valve with plasticising spreader

25mm OD fully hardened nickel plated plunger

Machine dimensions: Base - 12" x 18"

TP1 Height - 36" TP2 Height- 29 "

TP1 = 80 psi = 5654 psi at nozzle

TP2 = 40 kg pull = 4400 psi at nozzle

TP1 air consumption is 17 litres per cycle

#### **ADVANTAGES**

Easy and simple to operate.

It enables one man to set simple and inexpensive tooling. Running costs and maintenance are low. It has a double ejection system. It will operate from a standard 80 psi air line. (TP1)

#### **ACCESSORIES**

Themocoupler Control with Dial Display Themocoupler Control with Digital Display Additional Plasticising Barrel Mould Blanks



#### **Introducing the TP2**



## TP2 Hand operated injection moulding machine

#### **GENERAL INFORMATION**

The TP2 hand operated machine still offers all the same advantages as the TP1 with the exception of the Air operated injection unit. The TP2 injects via the manually operated star wheel through a rack and pinion gearbox. This machine will produce the same high quality mouldings as the TP1

#### **SPECIFICATIONS**

32 Gram shot weight (maximum) 29cm Capacity

Nickel Plated barrel

Voltage - 230/240 or 110 volts

Temperature - Energy regulator control with reference dial (standard)

Heater Capacity - 600 watts

4" dia x 6" Stroke Cylinder (TP1)

6" Vice opening - maximum

Platens - 4" x 3"

Mould Opening: 2"

Mould can be bolted or floating in machine

Clamping pressure 4.5 ton approx via toggle system

25mm ID barrel offering internal sprung loaded non return valve with plasticising spreader

25mm OD fully hardened nickel plated plunger

Machine dimensions: Base - 12" x 18"

TP1 Height - 36" TP2 Height- 29 "

TP1 = 80 psi = 5654 psi at nozzle

TP2 = 40 kg pull = 4400 psi at nozzle

TP1 air consumption is 17 litres per cycle

#### ADVANTAGES OF THE QUICK ACTION VICE

The quick action vice fitted as standard turns both TP1 & TP2 into a high volume production machine whilst still retaining the simplicity for running expensive moulds ideal for education, laboratories, prototypes or low volume runs.

If you require to run more complex moulds like our picture shows with multi cavities and sliding cores the quick action vice makes easy work for the operator and greatly improves production

#### **ACCESSORIES**



#### **Introducing the TP Monster**



## The TP MONSTER Air operated injection moulding machine

#### **About TRAVIN**

Travin has been designing and manufacturing Bench Mounted Plastic Injection Moulding Machines for over 45 years.

With each update in design close attention is paid to maintaining the simplicity of the machine.

Potential clients are encouraged to visit the premises where an inspection of the factory with the state of the art machinery will instill the trust and confidence in the capable hands of Travin.

#### **SPECIFICATIONS**

94 Gram shot weight (maximum) 98cm Capacity

Nickel Plated barrel

Voltage - 230/240 or 110 volts

Temperature - Energy regulator control with reference dial (standard)

Heater Capacity - 600 watts

4" dia x 6" Stroke Cylinder (TP Monster)

6" Vice opening - maximum

Platens - 4" x 3"

Mould Opening: 2"

Mould can be bolted or floating in machine

Clamping pressure 4.5 ton approx via toggle system

38mm ID barrel offering internal sprung loaded non return valve with plasticising spreader

38mm OD fully hardened nickel plated plunger

Machine dimensions: Base - 12" x 18"

TP Monster Height - 36" TP2 Height- 29 "

TP Monster air consumption is 17 litres per cycle

#### **ADVANTAGES**

Easy and simple to operate.

It enables one man to set simple and inexpensive tooling. Running costs and maintenance are low. It has a double ejection system. It will operate from a standard 80 psi air line. (TP Monster)

#### **GENERAL INFORMATION**

The adjustable quick action vice was designed for fast and effective production. One movement of the vice handle opens the vice and ejects the mouldings by a cam (or for the longer mouldings, by two side ejecters fitted in the upright pillars). The top half of the machine is on slides to accommodate different mould widths. The machine is fitted with a guard, interlocked with the air valve.

#### **ACCESSORIES**

- Themocoupler Control with Dial Display
- Themocoupler Control with Digital Display
- Additional Plasticising Barrel
- Mould Blanks
- Mould Heat Controller
- Standard Heat Controller



#### **Other Services**



#### TRAVIN'S FREE & FRIENDLY ADVICE SERVICE

Not only can you come to us for free advice, but our friendly sales and service engineers will be pleased to advise on the right machine for the job, including any accessories that may be advantageous to you. Our service does not stop once you have bought the equipment. We offer an after-sales service that few of our competitors can beat. In the unlikely event of there being any problems, we are but a telephone call away.

#### Raw materials advice service

We offer a list of supplies of thermo plastic moulding material, most of whom give immediate ex-stock delivery at competitive prices.

Polypropylene, PVC Polystyrene, Nylon, Polyethylene, etc - whatever you need, they can normally supply it quickly and inexpensively, whether you purchase by the 25kg to the tonne.

#### **TRAVIN'S MOULD MANUFACTURING SERVICE**

We shall be pleased to quote you on the complete design and manufacture of moulds or advise you on all aspects of injection moulding. Should you intend making your own moulds, we would be pleased to examine and evaluate the feasibility of your designs and advice and recommendations offered. The moulds may be of mild steel or tool steel and can be used in a hardened or unhardened condition. Unhardened steel will give a reasonably good result depending on quality to be moulded. Unhardened steel will give a reasonably good result depending on quality to be moulded. For a quotation and specification on your required moulds just send in a drawing, prototype or sample of the component you wish to manufacture.

#### TRAVIN'S MOULD BANKS

For those who wish to manufacture their own moulds, we can offer two types of standard mould blanks:

T1 for ejection through cavities

T2 for plate ejection

These are made from mild steel and can be used soft or case-hardened or alternatively machined to take hardened inserts.

#### TRAVIN'S MACHINE SPARES & OPTIONAL EXTRAS

All spares, optional extras and mould blanks for both machines are usually kept in stock. Thermo couple heat controllers can be fitted from new or to a used machine. **TP2** can be converted to a **TP1** (by replacing the top half of the machine).



#### **Information**



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Travin has been designing and manufacturing Bench Mounted Plastic Injection Moulding Machines for over 45 years.

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